

Roll-In™

A 2-step **TURNING-IN MACHINE** for:

- **Library Binding**
- **Demand Binding**
- **Short-run Edition Binding**

Roll-me-over and Turn-me-In, a method employed in Europe for many years, is now done with the **ROLL-IN™** --- a unique machine that turns-in covers in two effortless steps.

• Safe:	A safety device prevents injury should the operator's hand or fingers accidentally slip into the work area. Eliminates the debilitating wrist injury resulting from the performance of repetitive tasks.
• Versatile:	Suitable for Library & Edition Book Covers, Sample Book, Loose Leaf and Specialty Case manufacturers. The pressing rollers are adjustable to accommodate covers with different board and cover material thickness.
• Fast & Quiet:	Increases productivity over conventional methods by turning-in two sides of the cover simultaneously.
• Easy to Operate:	Operation of machine requires only minimal skills; accurate placement of the cover on the <i>forming belt</i> is not necessary because the <i>pressing rollers</i> straighten any skewed placement. The cover is first placed on the <i>forming belt</i> and oriented so that the head and tail of the cover is turned-in first. A foot pedal activates two opposing <i>pressing rollers</i> that move inward towards each other and wind the <i>forming belt</i> . The forming belt, then upon contact with the boards, causes the cover material to simultaneously turn-in over the boards. The whole operation is then repeated by rotating the cover 90 ⁰ to turn-in the front and back sides.
• Heavy Duty & Reliable:	Designed and ruggedly built for heavy industrial use and trouble-free maintenance. Controlled by a Programmable Logic Controller with built-in diagnostics that accurately regulates all cycle functions including the time that the pressing rollers can dwell over the turned-in portion of the cover for optimized product quality.



Technical Data

Cover size:	23" x 2 3/4" [585 x 585]
Cycle Time:	5 seconds
Power:	0.18 Kw, 220V, 3 Ph, 50/60 Hz.
Floor Space:	32" x 44" [812 x 1118]
Weight [Net]:	165 lbs. [75 kg]

Note: Technical data subject to change

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